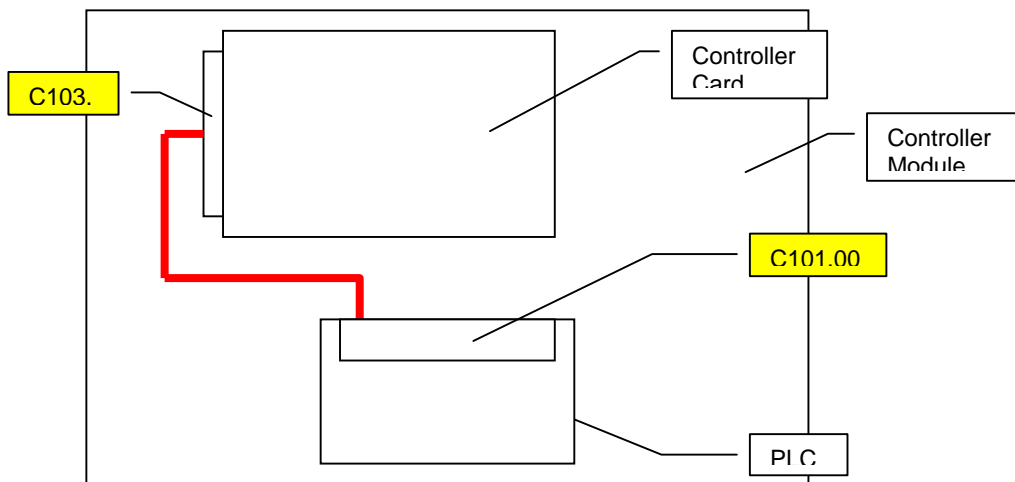
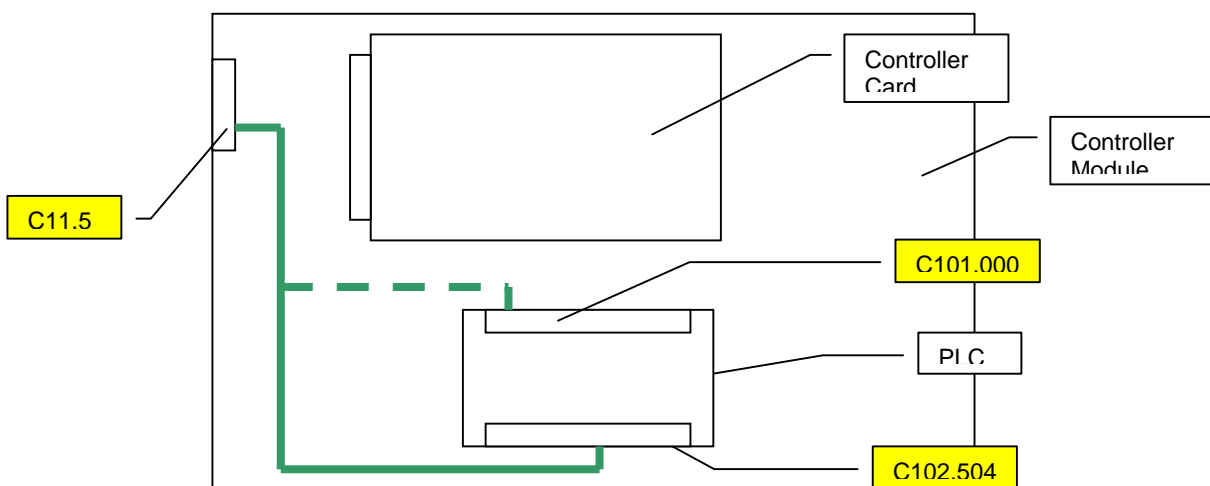


STX40/LPX40 Shaker Wiring Change V6.0.xx to V6.1.xx ff

1. Remove wire from C103.30 (37 Pin connector on controller card) to C101.000 (PLC input 000)



2. Locate wire from C11.5 (9-pin D-Sub shaker connector) to C102.504 (PLC output 504)



3. Remove end of wire at S102.504 (output PLC 504) and put to C101.000 (input PLC 000)