

Title:	Check Transfer Station Position	ID:	
		0033	
Date in:	Response:	Model:	Author:
2004-07-27	2004-07-27	Cyтомat	CMa

Q:

I bought a used cytomat 6001 from a company which was closing down. It came with test software disk from Liconic, but the command codes are not listed. I wanted to test the positioning of the swap station by having the shovel go in and out. Can you send me instructions on using the test software?

A:

RD DM22; reads transfer height
WR DM123 63450; puts it in the service mode
WR DM6 [value of DM22]
ST 1702; turns out
ST 1701; shovel out
RS 1701; shovel in
RS 1702; turn back in
WR DM123 0; exit service mode