

Title:	STX IOs			ID:
				0228
Date in:	Response:	Model:	Author:	
2002-02-08	2002-02-08	STX Series	CMA	

StoreX Series PLC I/O's

Term.	STX40	STX200	New, STX500, STX100
IN's			
000	--	Carrousel 0 Index	SMC Init. 3 Carrousel
001	--	Carrousel n Index	Carrousel n Index
002	Gate Closed	Gate Closed	Gate Closed
003	Gate Opened	Gate Opened	Gate Opened
004	Manual Switch	Manual Switch	Manual Switch
005	FrontDoor Switch	FrontDoor Switch	FrontDoor Switch / Ventilator 3
006	ADC Data 1	ADC Data 1	ADC Data 1
007	ADC Data 2	ADC Data 2	ADC Data 2
008	ADC Data 3	ADC Data 3	ADC Data 3
009	ADC Data 4	ADC Data 4	ADC Data 4
010	Sw. Plate Det. Shovel	Sw. Plate Det. Shovel	Sw. Plate Det. Shovel
011	Sw. Turn Init.	Sw. Turn In	SMC Init. 1 Turn
012	Sw. Shovel Front	Sw. Shovel Front	SMC Init. 4 Shovel
013	Sw. Shovel Back	Sw. Shovel Back	SMC Ready 4 Shovel
014	Sw. Turn Safe	Sw. Turn Out	Sw. Turn Safe
015	Sw. Lift z-Init.	Sw. Lift z-Init.	SMC Init. 2 Z-Lift

100	Sw. Turn Stn. In	Sw. Turn Stn. In	Sw. Turn Stn. In
101	Sw. Turn Stn. Out	Sw. Turn Stn. Out	Sw. Turn Stn. Out
102	Sw. Plate Det. 2	Sw. Plate Det. 2	Sw. Plate Det. 2
103	Sw. Plate Det. 3	Sw. Plate Det. 3	Sw. Plate Det. 3
104	Sw. Water Level	Sw. Water Level	Sw. Water Level
105	SMC Ready 1 (Turn)		SMC Ready 1 (Turn)
106	SMC Ready 2 (Lift)	SMC Ready 2 (Lift)	SMC Ready 2 (Lift)
107			SMC Ready 3 Carrousel
200	CO2 Alarm	CO2 Alarm	CO2 Alarm
202			
202			
203			
OUT's			
500	SMC Clock	SMC Clock	SMC Clock
501	Drive Gate EN	Drive Gate EN	Drive Gate EN
502	SMC Data 2 (Lift)	SMC Data 2 (Lift)	SMC Data 2 (Lift)
503	Drive Gate Dir.	Drive Gate Dir.	Drive Gate Dir.
504	Plate Active Alignment	Drive Carrousel EN	SMC Data 3 (Carrousel)
505	Beeper	Beeper	Signal / Alarm
506	Drive Shovel Dir.	Drive Shovel Dir.	SMC Data 4 (Shovel)
507	SMC Data 1 (Turn)	Drive Turn Dir.	SMC Data 1 (Turn)
600	Plate Det. EN	Plate Det. EN	Plate Det. EN

601	Def. Valve DC	Def. Valve DC / Shovel Fast	Def. Valve DC
602	Turn Stn. Dir	Turn Stn. Dir	Turn Stn. Dir
603	--	Turn Fast	NC
604	Ventilator	Ventilator	Ventilator
605	Climate Active	Climate Active	Climate Active
606	Humidifyer	Humidifyer	Humidifyer
607	Heater / Cooler	Heater / Cooler	Heater / Cooler / Vent1-Vent2
700	CO2 Valve	CO2 Valve	CO2 Valve
701	CO2 Pump	CO2 Pump	CO2 Pump
702			
703			
			PlateAligner 1
			PlateAligner 2